



Direct Drive floating disc - assembly steps:

1. Slide spring clip around the bobbin.
2. Place hat or hub "upside down" with holes facing upwards.  
(NOTE: for aluminium hats place laser-etched side facing down)
3. Place disc on top and line up flanges.
4. Place assembled bobbin + clip to each flange.
5. Drop bolts through bobbin assembly. Hand-tighten initially until all bolts are in place.  
The order you tighten the bolts DOES NOT matter.

NOTE: Choose the procedure in this step based on the style of rotor you have purchased. Improper assembly at this step could damage individual components during assembly.

Certain iron hats/hubs have threads built in - for those no washer or nut is needed.

6. Once ALL bolts are in place, tighten with a torque wrench to 14 Nm per bolt.

\*\* Incorrect setting of this could result in catastrophic brake failure. \*\*